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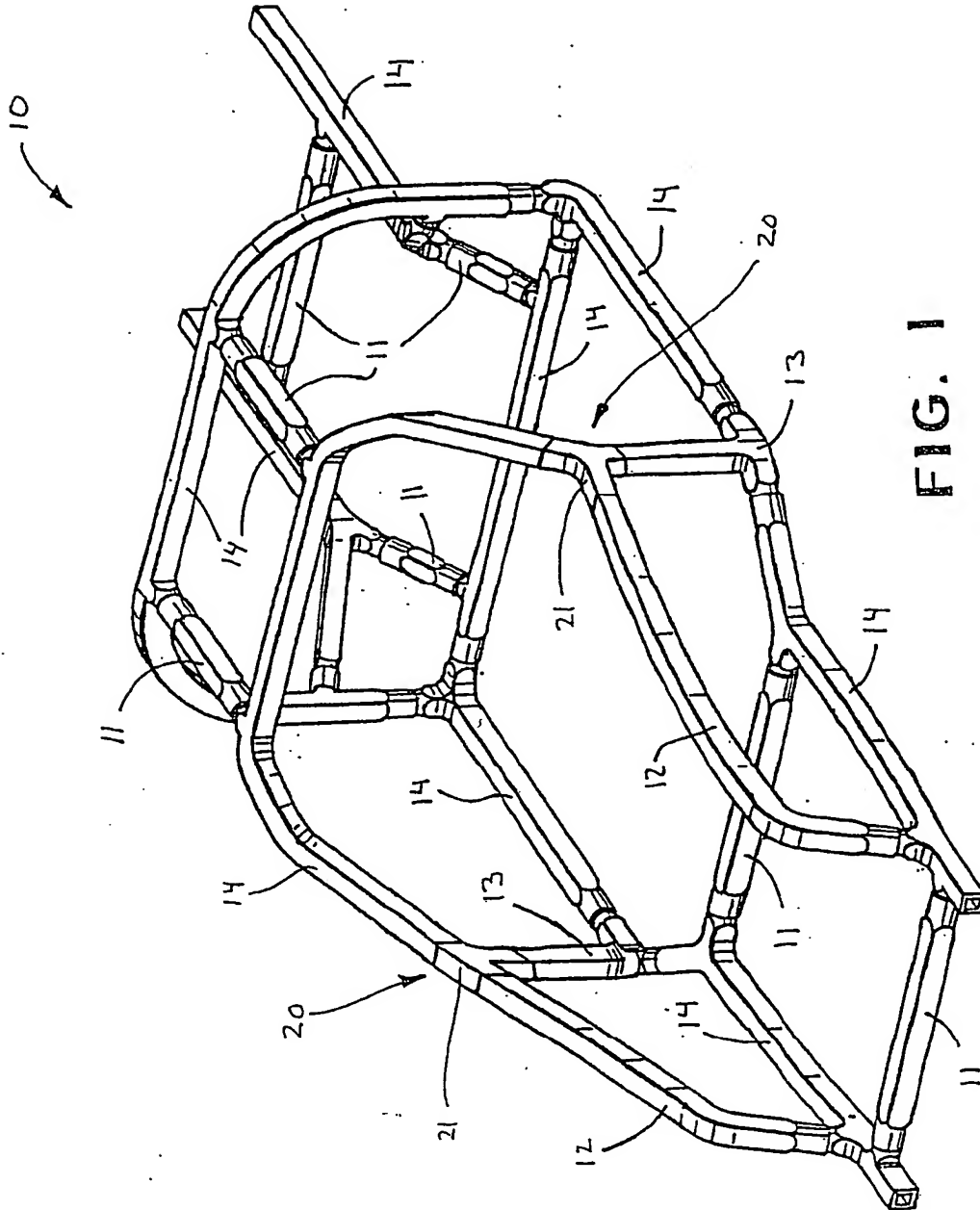
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CAST ALUMINUM NODE FOR CONNECTING VEHICLE  
FRAME MEMBERS & METHOD OF MANUFACTURING SAME

Name of Inventor: Richard A. Marando et al.  
Name & Telephone Number of Person to Call If Necessary:  
Richard S. MacMillan - (419) 255-5900  
Serial No. Docket No.

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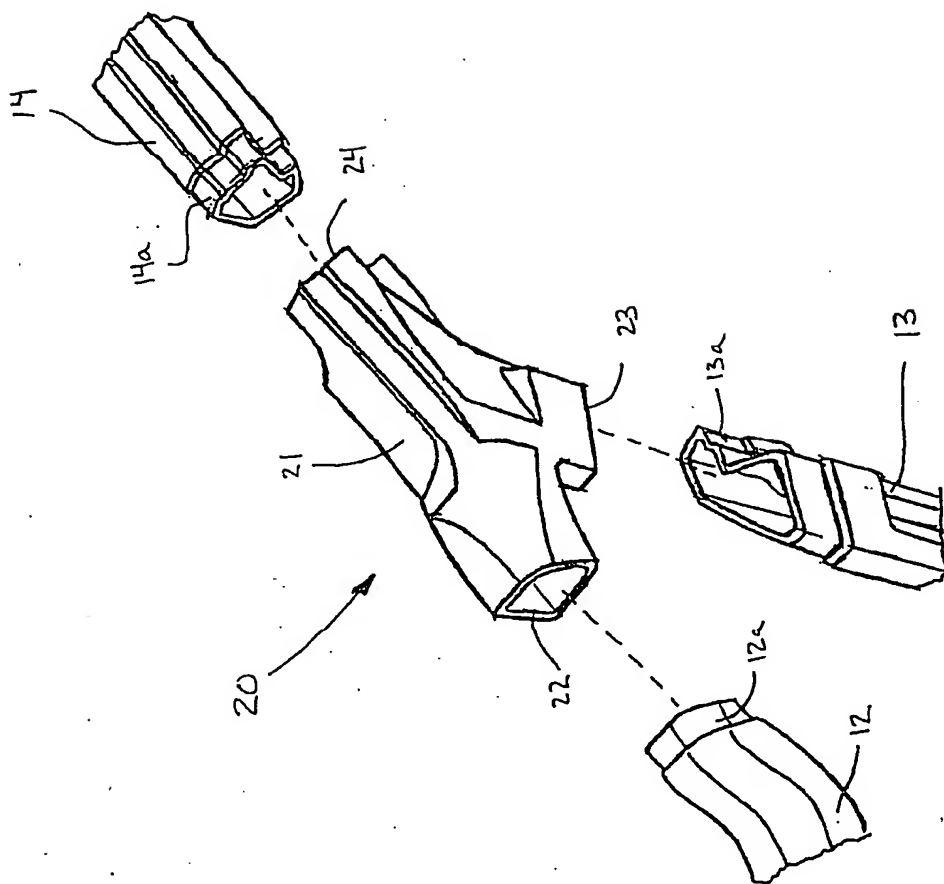


FIG. 2

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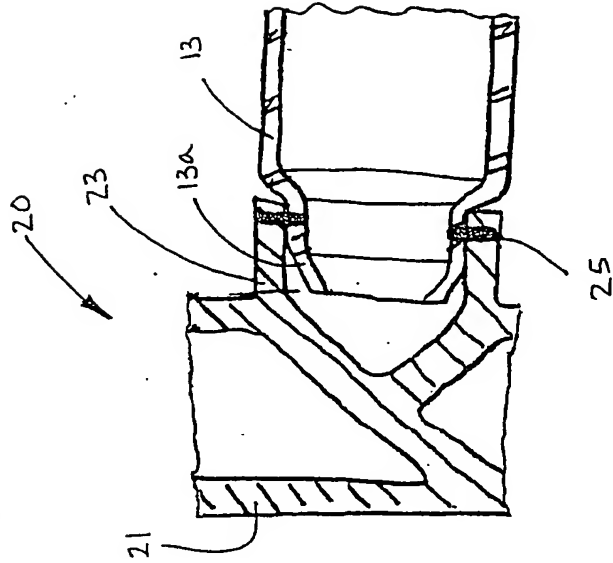


Fig. 4

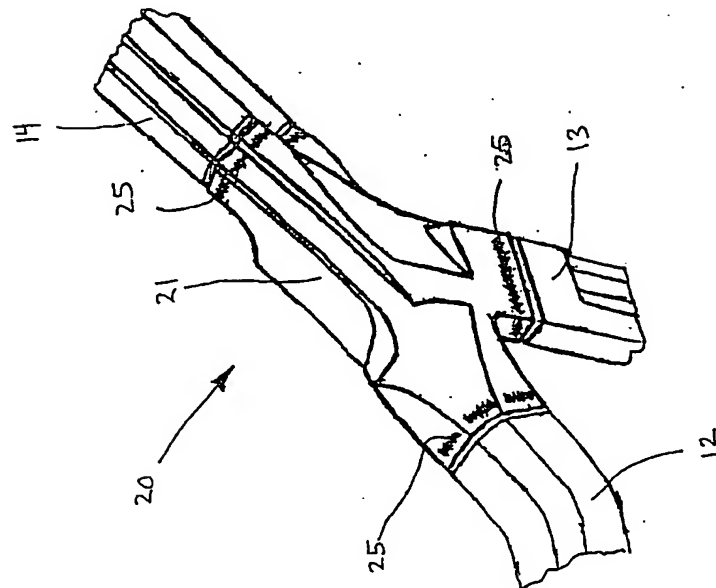


Fig. 3

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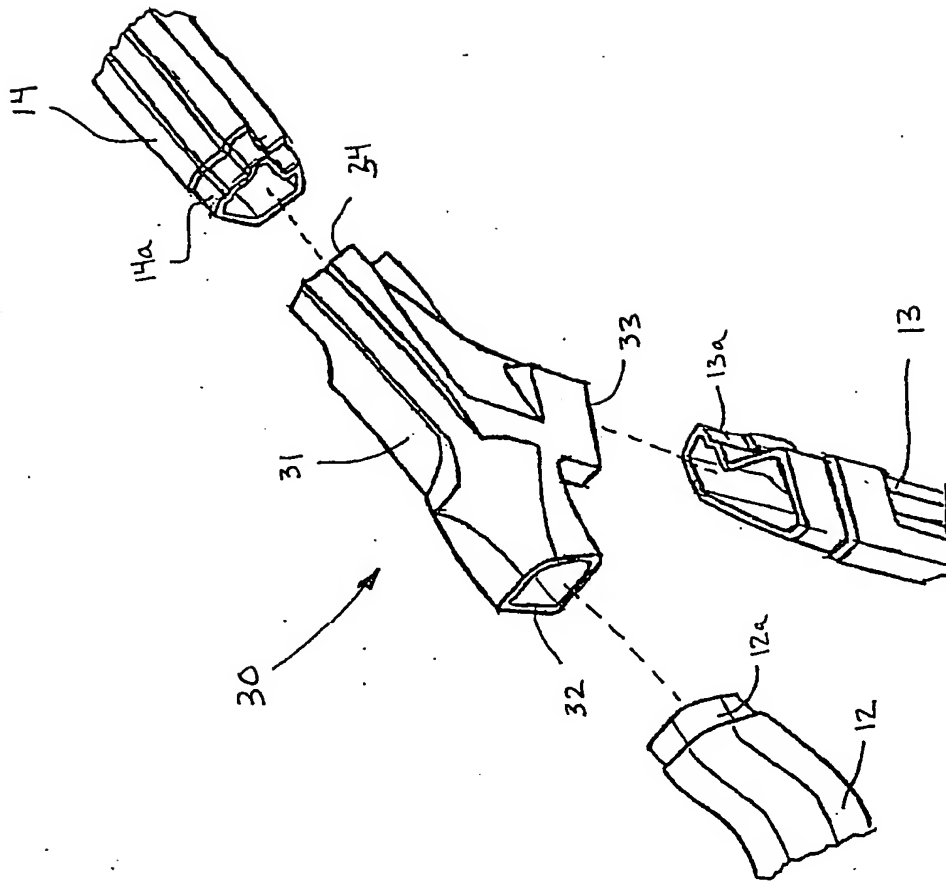


FIG. 5

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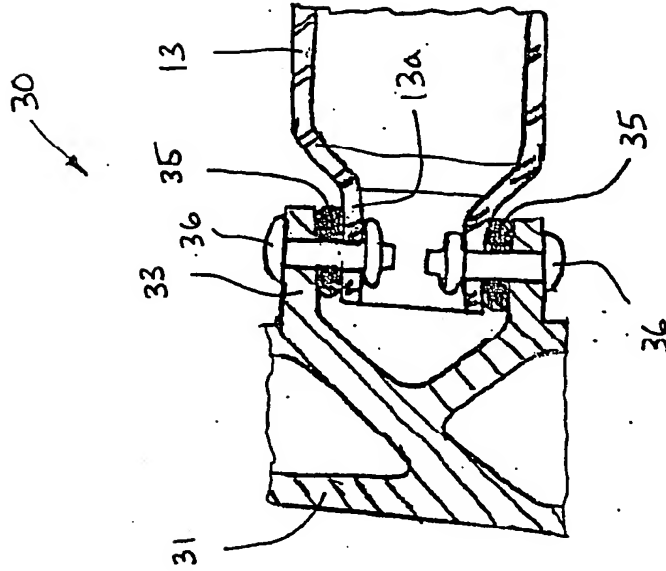


Fig. 7

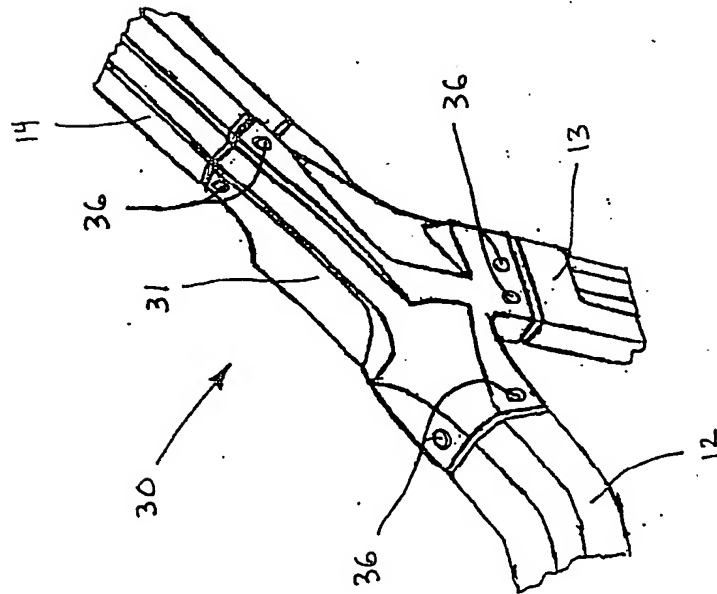


Fig. 6

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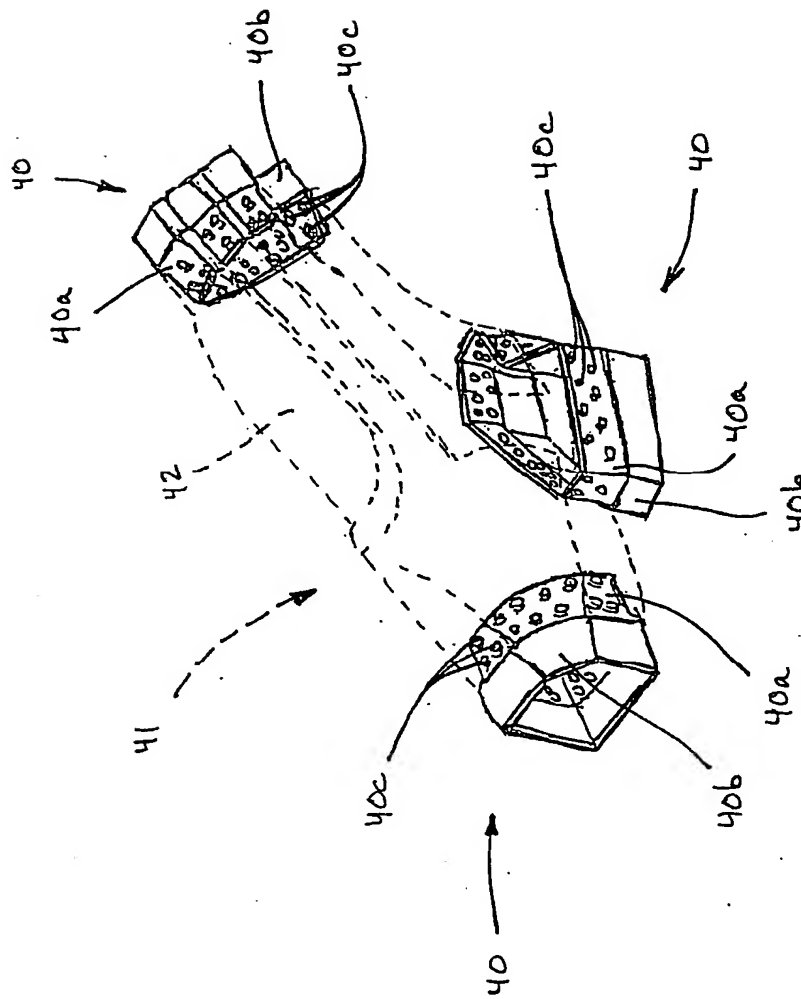


FIG. 8

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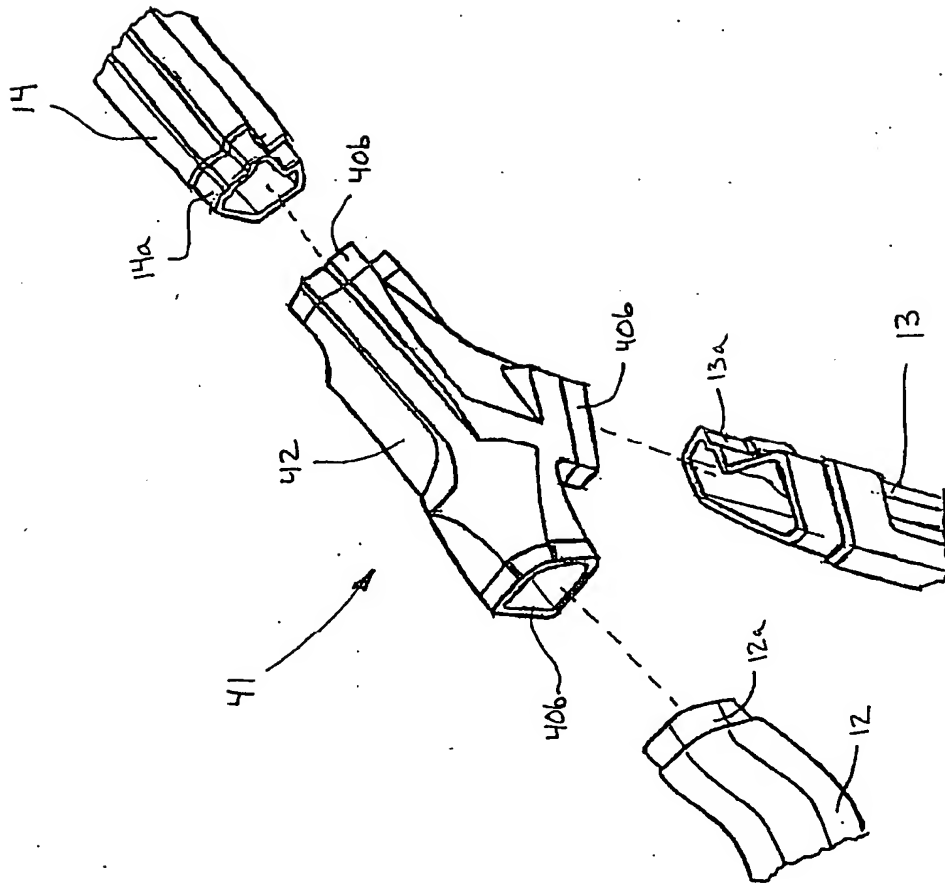


FIG. 9



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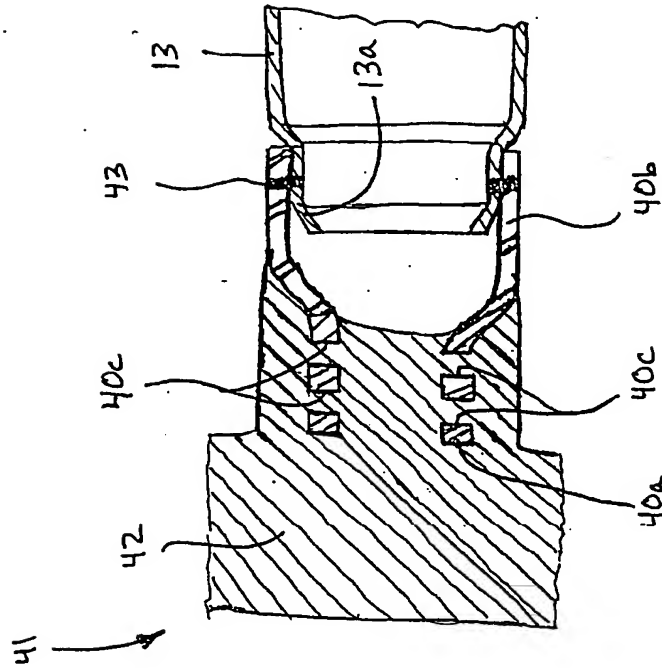


FIG. 11

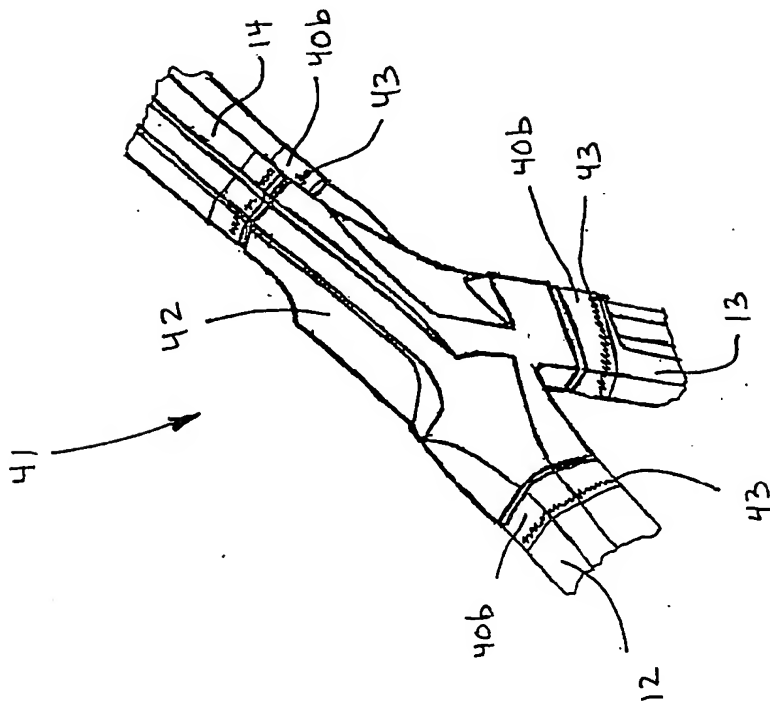
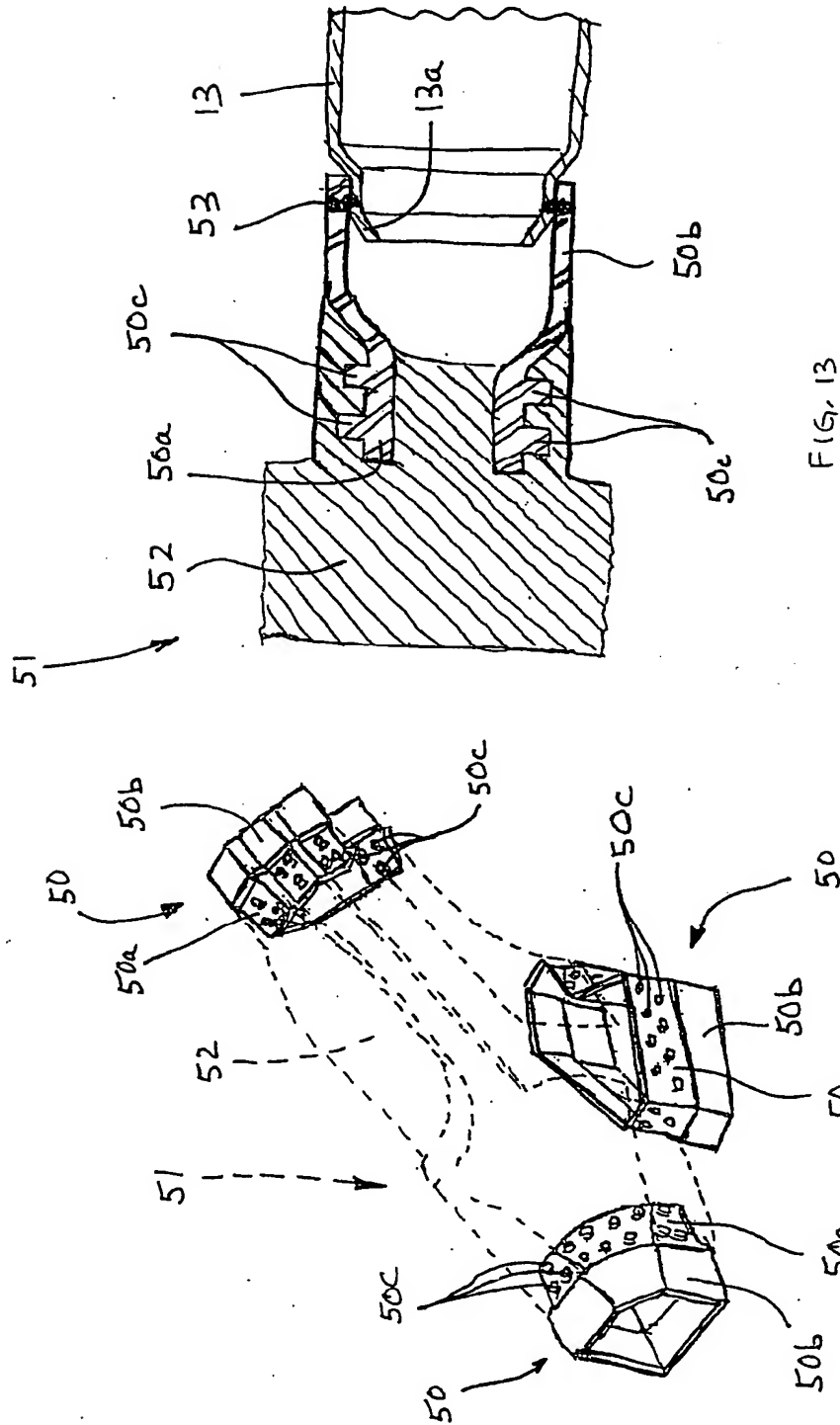


FIG. 10

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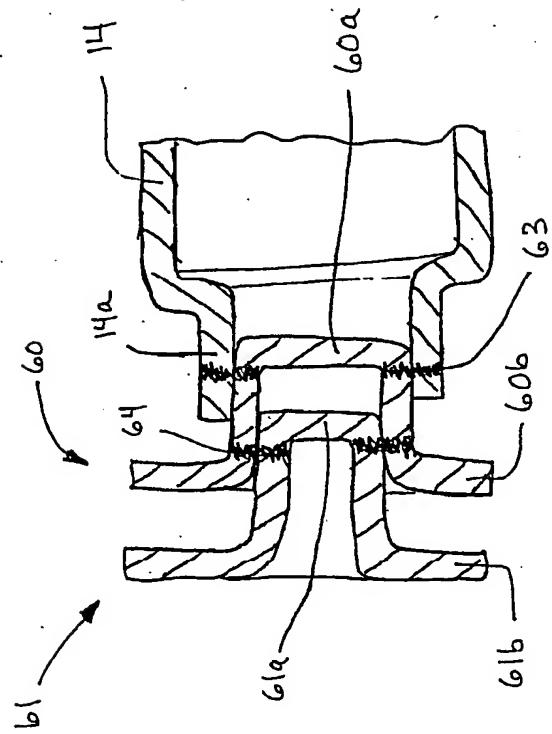
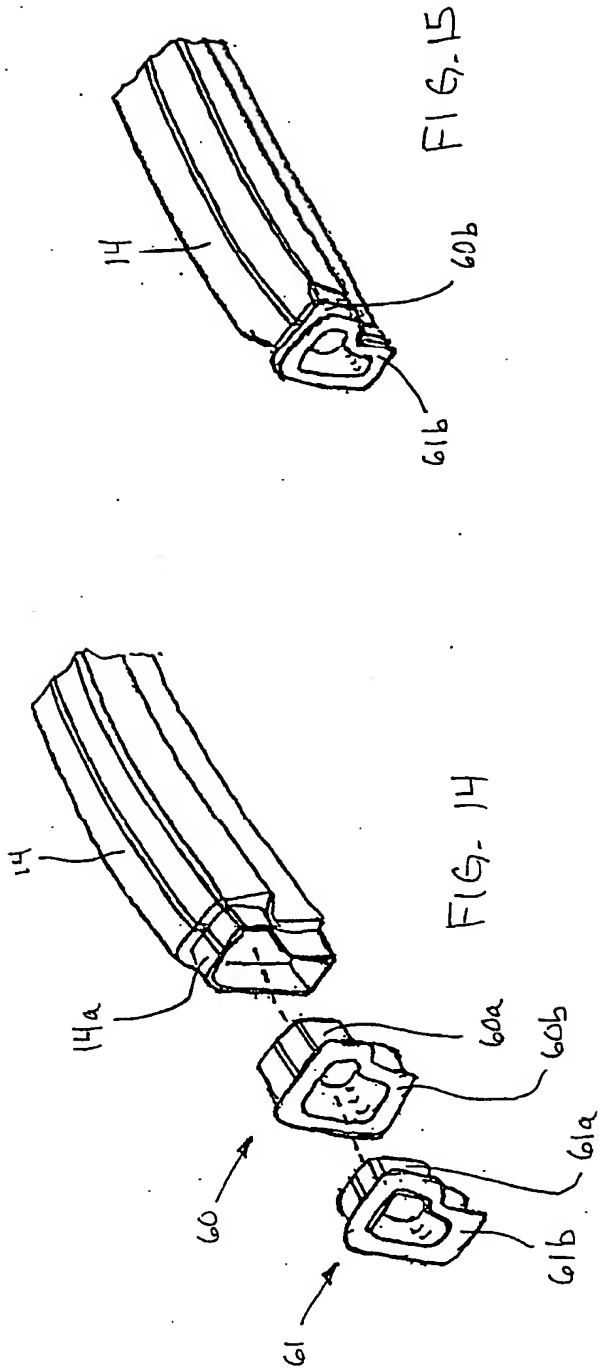
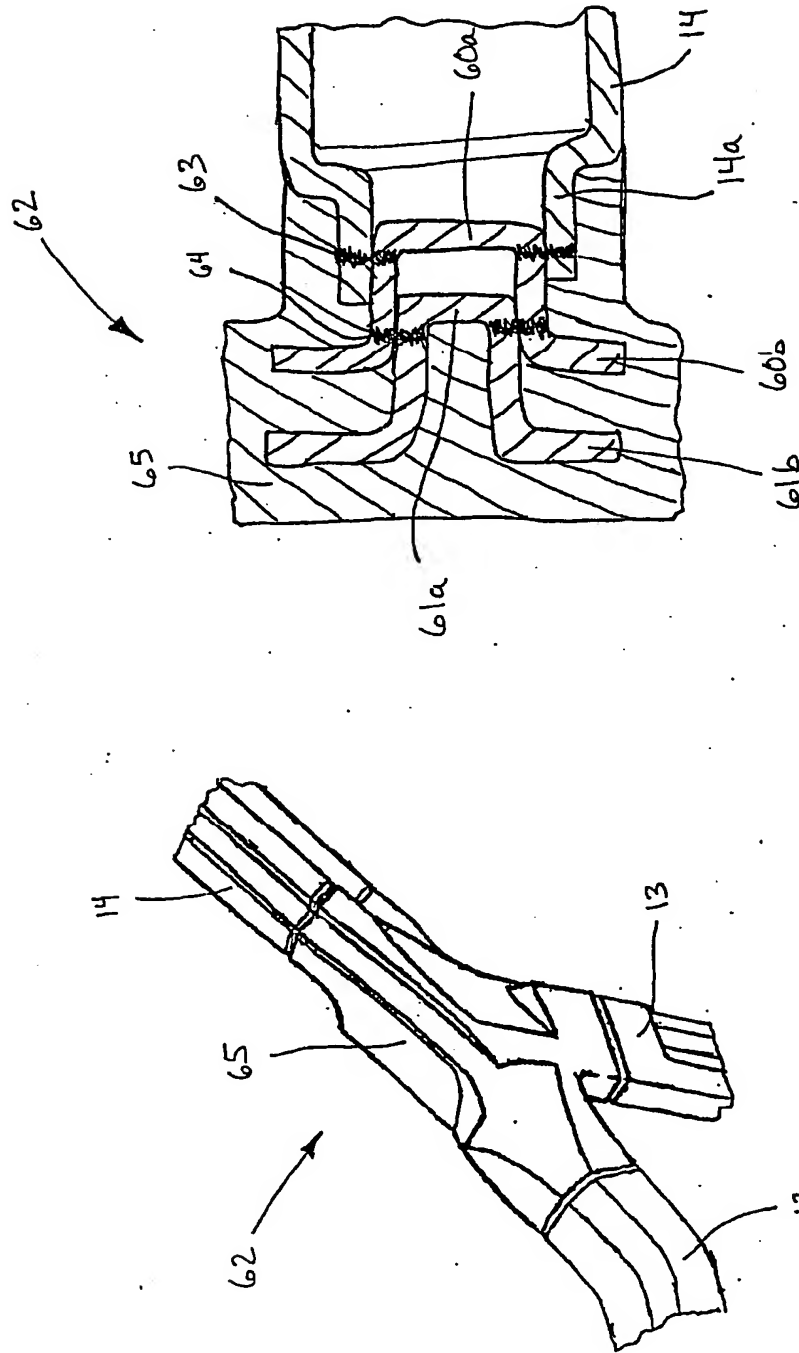


FIG. 16

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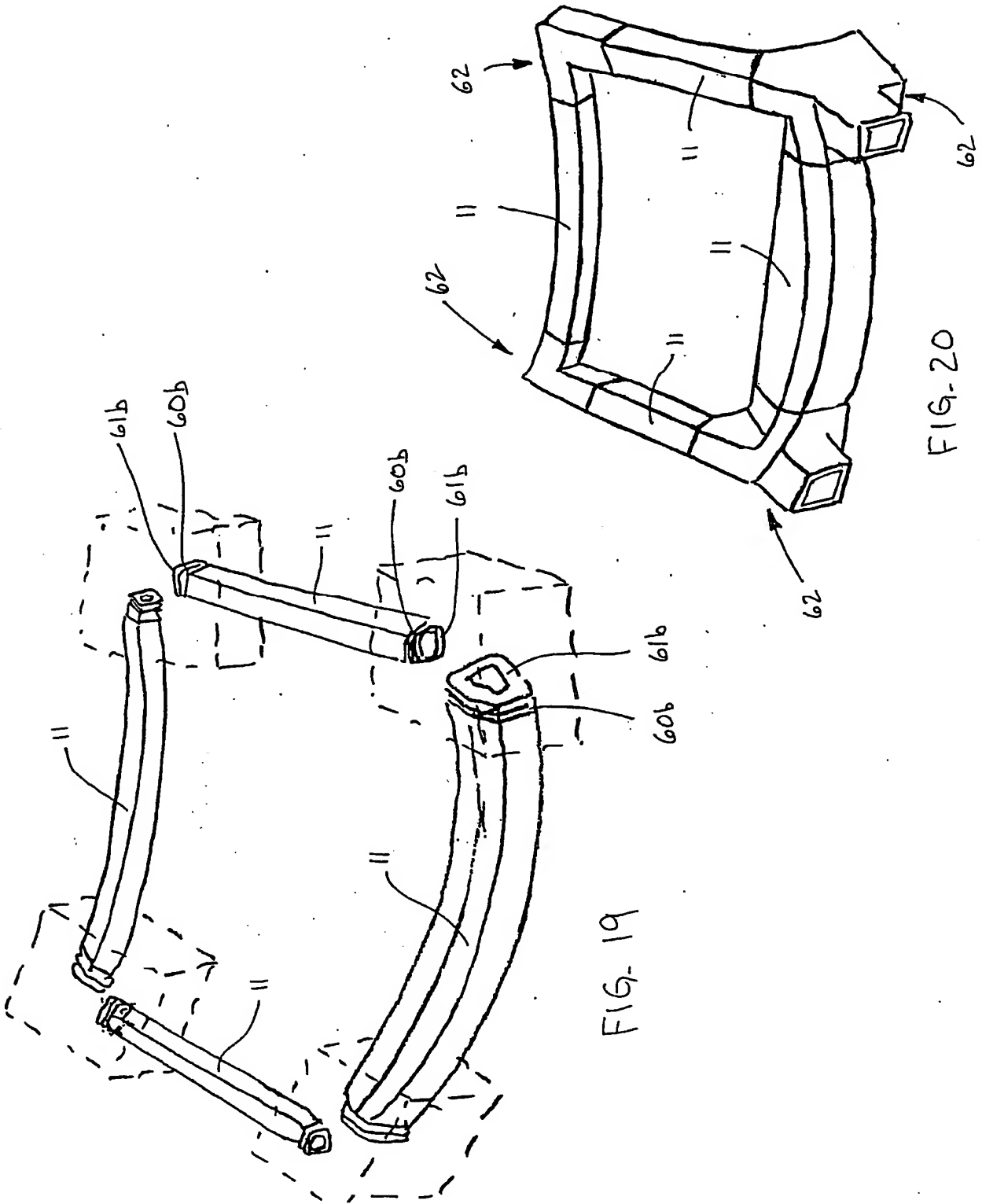
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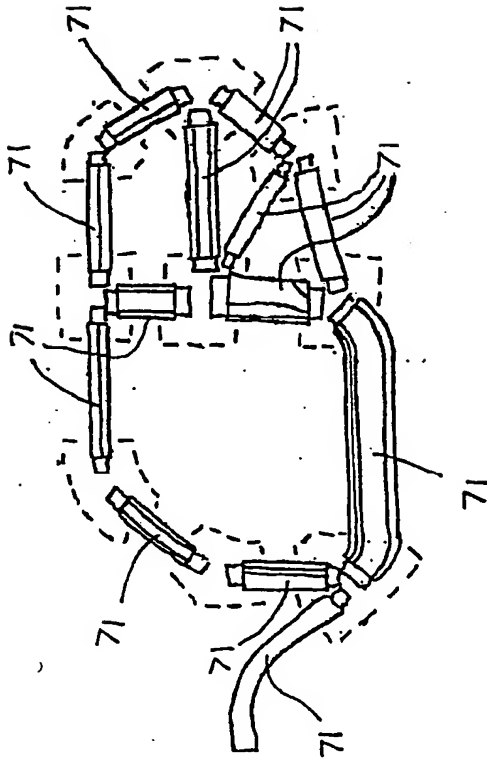


FIG. 21

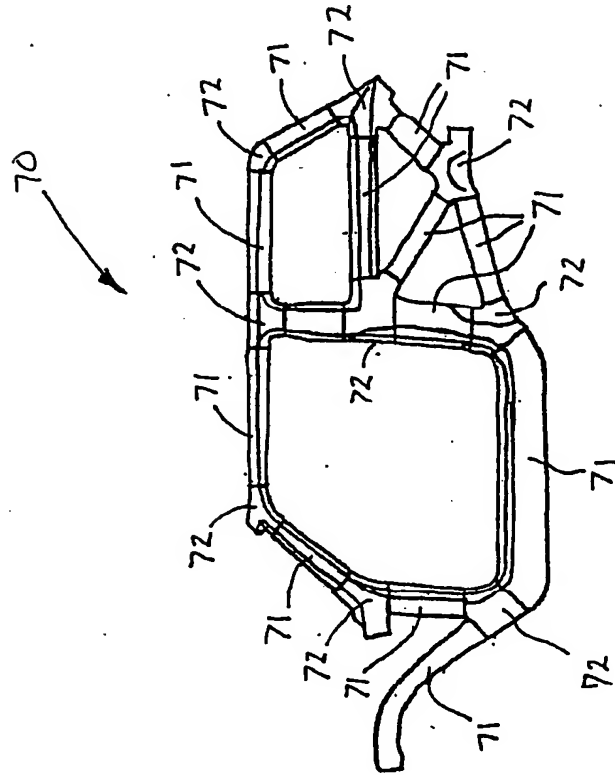


FIG. 22

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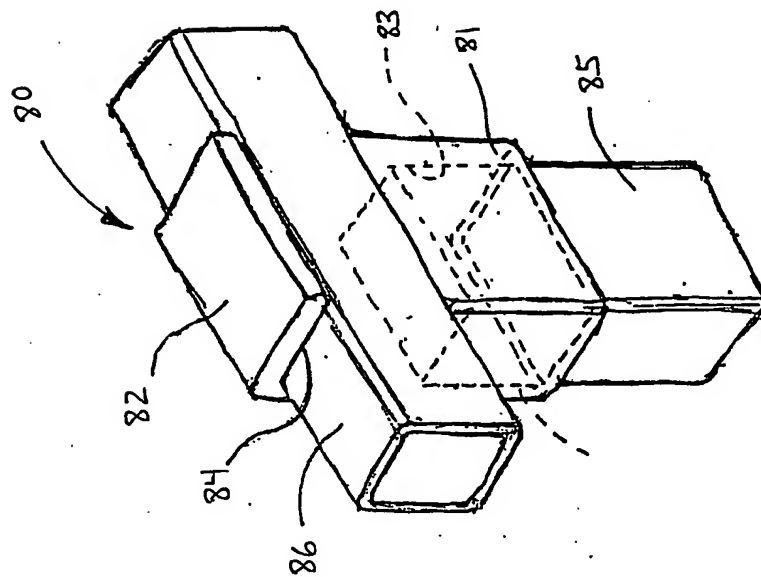


FIG. 24

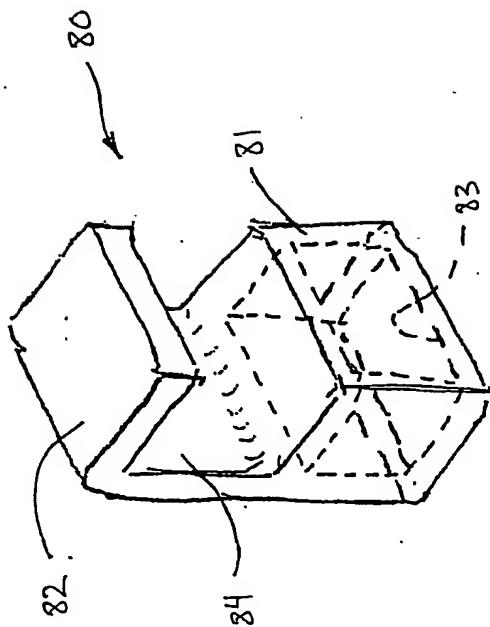


FIG. 23

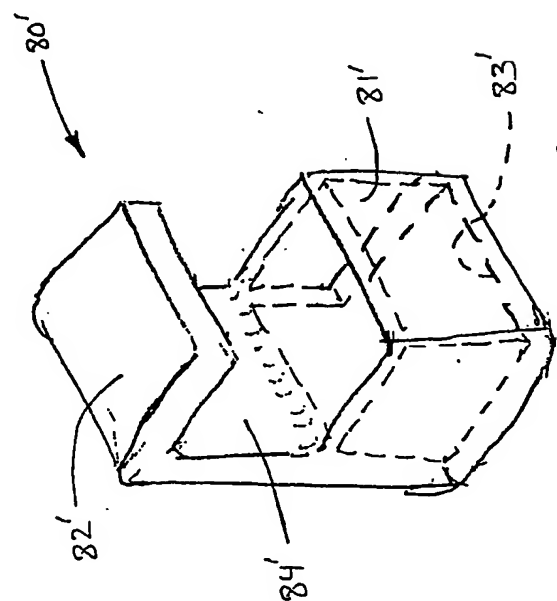


FIG. 25

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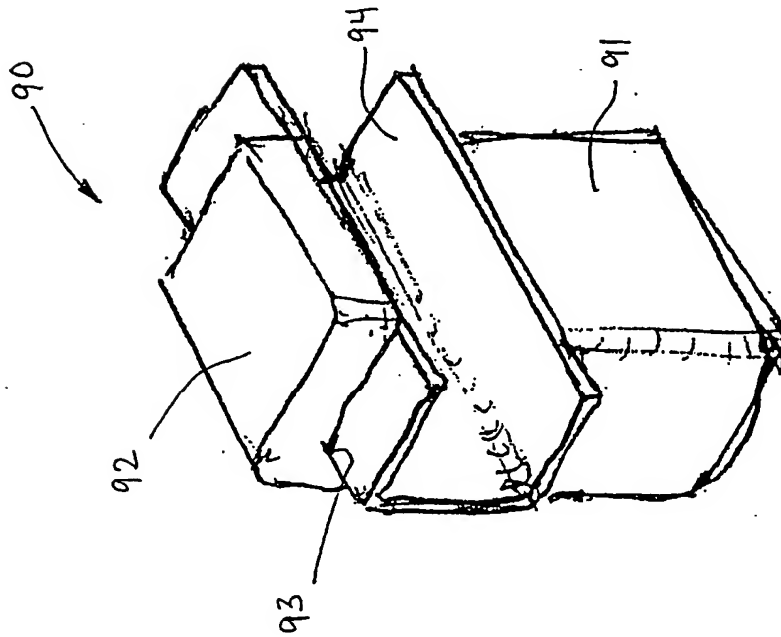


FIG. 26

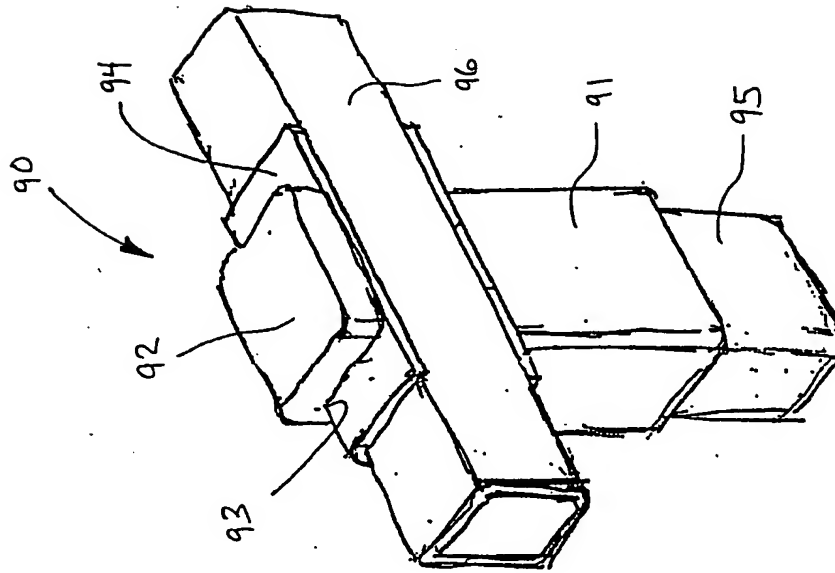


FIG. 27



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